

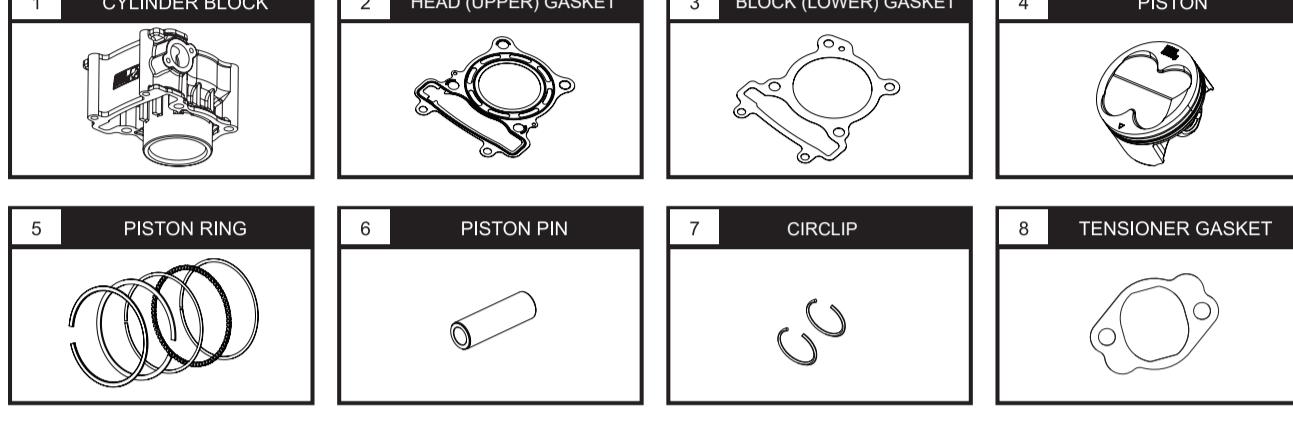
Thank you for purchasing this product. Please read the instruction carefully for details prior to installation.



ATTENTION

1. Prior to installation please ensure the environment or workplace is clean as it may affect its precision.
2. We shall not be held liable and shall not accept any liability, obligation or responsibility whatsoever for any damage on the item during assembly and disassembly.
3. Please seek professional assistance or advice if you are unclear of the instructions and have any doubts.

1 PARTS INCLUDED



NOTE Please ensure contents matches the above diagrams. If there are missing or mismatched parts, please contact the dealer or seller where you bought from.

2 INSTALLATION DIAGRAM

NOTE To smear with engine oil.

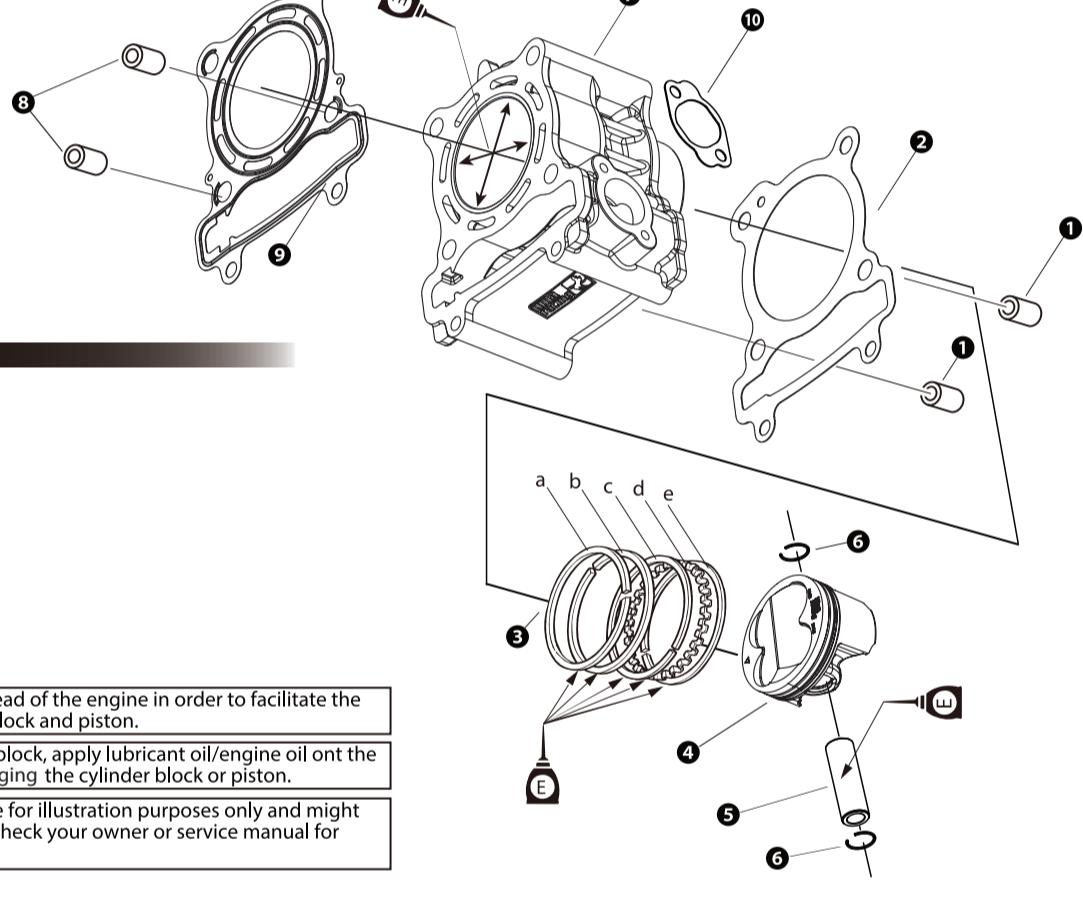


Fig 1

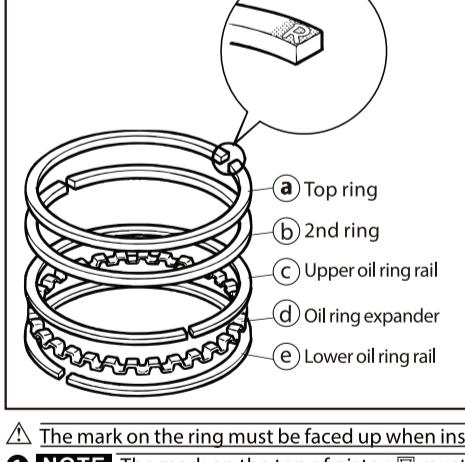


Fig 2

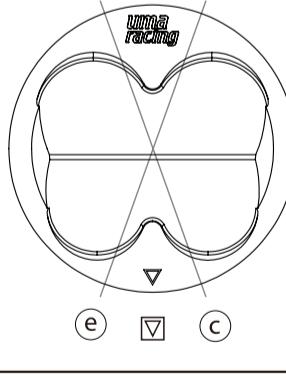
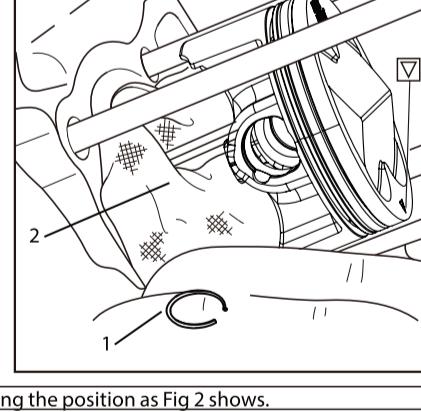


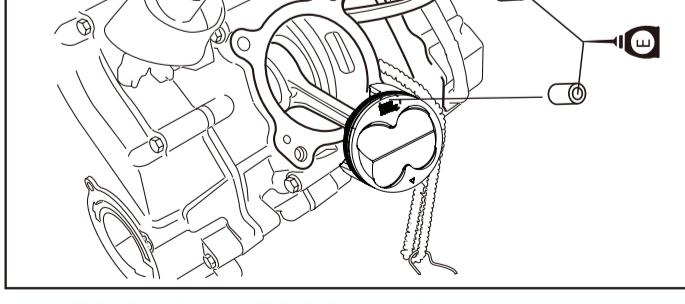
Fig 3



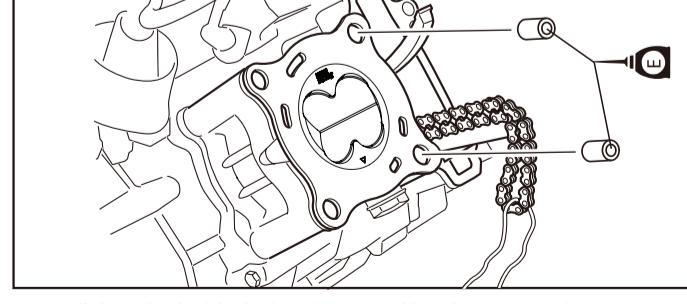
⚠ The mark on the ring must be faced up when install(As Fig 1 shows). Also the ring open side must be facing the position as Fig 2 shows.

① NOTE The mark on the top of piston must be aligned with exhaust port when install.

② NOTE Prevent the circlip (1) from falling into the crankcase opening by covering it with a clean rag (2), as Fig. 3 shows.



1. Install the dowel pins and block (lower) gasket.



2. Install the cylinder block, dowel pins, and head (upper) gasket.

NOTE You may need to use lubricating oil when installation.